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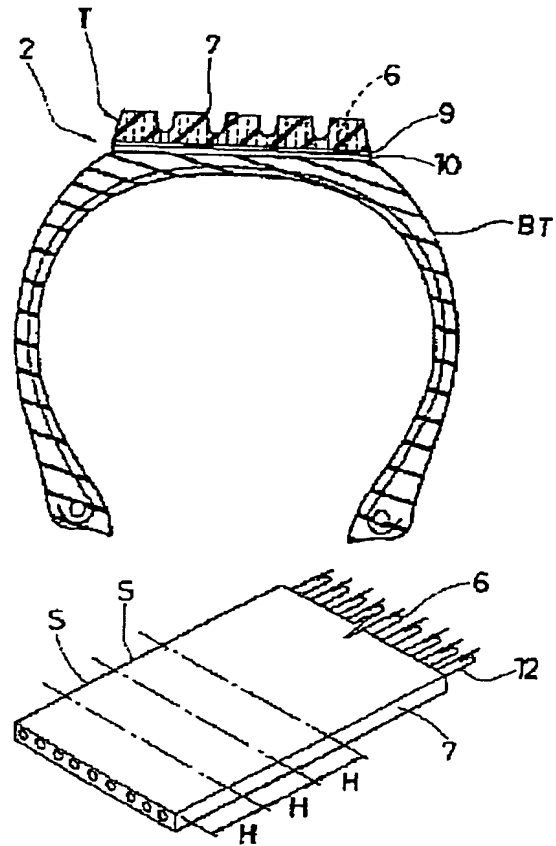
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TITLE : MANUFACTURE OF TIRE FOR SNOW



ABSTRACT : PURPOSE: To enable a tire for snow for which a fiber cord is used as a reinforcing material to be conveniently manufactured by a method wherein the fiber cords are paralleled, a rubber material is processed by topping, a sheet is formed, and they are laminated by arranging cut surfaces properly.

CONSTITUTION: In a sheet forming process, a rubber material 7 is processed by topping for a fabric being a cord layer formed with, for example, cord fabric wherein a fiber cord 12 being a reinforcing material 6 is paralleled to make a warp and a fill is suitably used. A sheet is formed thereby. In a sheet cut piece forming process, the sheet is cut at a specific longitudinal gap H of a thick width of a tread part 2. When the fiber cord is made normal to a surface of the tread, sheet cut pieces S... wherein both ends cut at right angles to a length direction of the sheet are formed.

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